Towing hitch accessories:

Towing fitten accessories.						
Pos. Main bar	Pos. Bolt 8,8 B M16x50mm		Pos. Bolt 8,8 B M6x20mm		Pos. Plain washer 98.4mm	
PCS.:1	PCS.: 2	Q)	PCS.: 1	Ø,	PCS.: 4	0
	Pos. Bolt 8,8 B 8 M12x40mm	$\overline{}$	Pos. Nut 8 B 15 M16	$\langle \rangle$	Pos. Plain washer 23 ø6.4mm	
	PCS.: 8	(A)	PCS.: 2	\mathbb{Q}	PCS.: 1	0
Pos. Tow ball	Pos. Bolt 8,8 B 9 M12x1.25x35	mm	Pos. Nut 8 B M12	\Diamond	Pos. Spring washer 24 ø16.3mm	
PCS: 1	PCS.: 6	On	PCS.: 8	(Q)	PCS.: 2	
Pos. Socket plate	Pos. Bolt 8,8 B 1 0 M10x1.25x40	mm	Pos. Nut 8 B 17 M10	\bigcirc	Pos. Spring washer 25 ø12.2mm	•
Pcs.: 1	PCS.: 4	Dr	PCS.: 5	Q	PCS.: 14	0
Pos. Right bracket 4	Pos. Bolt 8,8 B M10x35mm		Pos. Nut 8 B 18 M6	^	Pos. Spring washer 26 ø10.2mm	
PCS.: 1	PCS.: 4	Q)	PCS.: 1	0	PCS.: 9	Ø
Pos. Left bracket 5	Pos. Bolt 8,8 B 12 M10x30mm		Pos. Plain washer 917mm		Pos. Spring washer 98.2mm	_
PCS.: 1	PCS.: 1	Q)	PCS.: 2		PCS.: 4	0
Pos. Angle fish-plate	Pos. Bolt 8,8 B 13 M8x25mm	\sim	Pos. Plain washer 20 ø13mm		Pos. Spring washer 96.1mm	
PCS.: 2	PCS.: 4	OI	PCS.: 14	(O)	PCS.: 1	0
			Pos. Plain washer 910.5mm		Pos. Ball cover	0
			PCS.: 9	(0)	PCS.: 1	



PPUH AUTO-HAK S.J.

Produkcja Zaczepów Kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www.autohak.com.pl

Towing hitch (without electrical set)

Class: A50-X Cat. no. **IS01**

Designed for:

Manufacturer: ISUZU

Model: **D-MAX**

produced since 2007 till 2011

Technical data: **D**-value: **14,6 kN**

maximum trailer weight: 3000 kg maximum vertical cup mass: 120 kg

Approval number according to Directive 94/20/EC: e20*94/20*0713*00

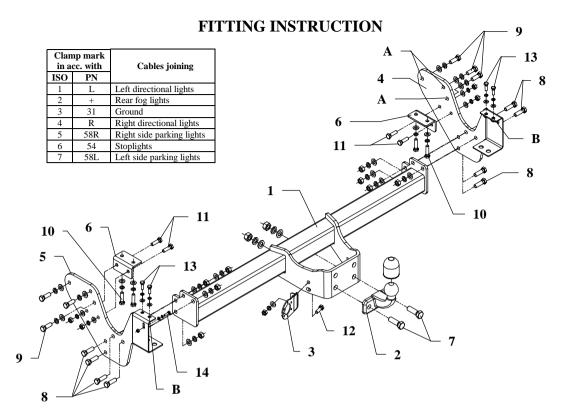
Foreword

This towing hitch is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer mass and max. vertical cup mass are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \quad \frac{9,81}{1000} = \quad D \quad [kN]$$



This towing hitch is designed to assembly in following car: **ISUZU D-MAX,** produced since 2007 till 2011, catalogue number **IS01** and is prepared to tow trailers max total weight **3000 kg** and max vertical mass **120 kg**.

Torque settings for nuts and bolts (8,8):						
M6 - 11 Nm	M8 - 25 Nm	M10 - 50 Nm				
M12 - 87 Nm	M14 - 138 Nm	M16 - 210 Nm				

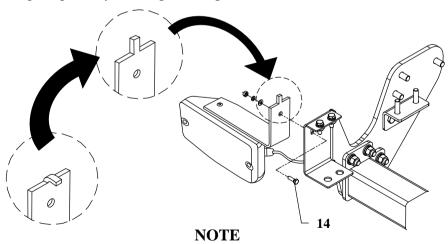
From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towing hitch should be install in points described by a car producer.

The instruction of the assembly

- 1. Lower the spare wheel.
- 2. Disassemble plastic cover of the bumper, the bumper and rear fog light.
- 3. Disassemble brackets of the bumper (not used any more).
- 4. Fix side brackets (pos. 4 and 5) through points A by bolts M12x1,25x35mm (pos. 9) as shown in the drawing.
- 5. Apply suitable angle bars (pos. 6) and fix it loosely to a car by bolts M10x1,25x40mm (pos. 10) and to the mounted side brackets by bolts M10x35mm (pos. 11), see the drawing.
- 6. Between installed elements put main bar of the towbar and fix using bolts M12x40mm (pos. 8).
- 7. Reassemble bumper at points B using bolts M8x25mm (pos. 13).
- 8. Reassemble plastic cover of the bumper.
- 9. Reassemble rear fog light as shown in the drawing 2 using bolt M6x20mm (pos. 14).
- 10. Fix tow-ball (pos. 2) by bolts M16x50mm (pos. 7).
- 11. Fix socket plate (pos. 3) using bolt M10x30mm (pos. 12) from accessories.
- 12. Tighten all bolts according to the torque shown in the table.
- 13. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
- 14. Complete paint layer damaged during installation.



After install the towing hitch you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towing hitch must be always kept clear and conserve with a grease.